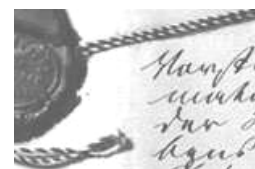




The development of our company since its establishment in 1911

- **2006** Founding of N.I.E.R. Stanz- und Umformtechnik GmbH & Co. KG. Manufacturer (tier 1 / tier 2 automotive parts supplier) of precision stamped and drawn parts with production sites in Remscheid and Hohenlockstedt.
- **2005** Takeover of MULTICON GmbH in Seebach near Eisenach - plastic components for the car industry.
- **2002** Extension of injection moulding activities for the telecommunications industry
- **2000** Takeover of Ernst Jörgens Plastik- und Gummiwarenfabrik GmbH in Wermelskirchen - plastic components for the automotive supply industry. Division integrated into the Gevelsberg production plant.
- **1998** Establishment of Vollmann-Service, at Welzow/ Brandenburg. Assembly of components and other logistics services for the lighting and car industry.
- **1997** Establishment of the Vollmann Sondermaschinenbau division. Special purpose machine construction. Automation technology for the car and electrical industry.
- **1996** Extension of the production range through the acquisition of the Minner company in Sundern (at that time market leader in forming technology for lighting) and also through the establishment of the surface technology division.
- **1995** Vollmann Umformtechnik is established in Scheibenberg/Saxony with the takeover of the workshops of Nier Umformtechnik located there. Stamping and (transfer press) deep drawing technology for manufacturing components for the car and lighting industry.
- **1993** Investment in the ALUX company (today Alux-Luxar Reflektoren), Korschenbroich, North Rhine-Westphalia. Manufacturer of aluminium reflectors.



Vollmann History

- **1990** A logistics centre is set up at the Gevelsberg site in response to unprecedented growth created by new, cutting-edge developments in the field of components for spot lights and low voltage systems.

- **1986** Dipl.-Kfm. Axel Vollmann becomes the 3rd generation of the family to join the company.

- **1980** The product range is extended with the introduction of thermoplastics.

- **1962** Introduction of Edison lampholders made from duroplastic.

- **1945** Following the war, Otto Vollmann (2nd generation) rebuilds the company with 5 employees at the Gevelsberg site

- **1938** Following the departure of Adolf Vollmann, the company is renamed "Otto Vollmann". Specializing in the electrical field.

- **1911** The "Gebrüder Vollmann" company is established by Otto and Adolf Vollmann in Gevelsberg, manufacturing metal goods and Edison lampholders.



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